

## THE COMPLETE ENERGY BALANCE

$$\frac{d}{dt} \left[ m \left( U + \frac{u^2}{2g_c} + \frac{gz}{g_c} \right) \right] = \sum_{inlets} \left( H + \frac{u^2}{2g_c} + \frac{gz}{g_c} \right)^{in} \dot{m}^{in} - \sum_{outlets} \left( H + \frac{u^2}{2g_c} + \frac{gz}{g_c} \right)^{out} \dot{m}^{out} + \sum_{surfaces} \dot{Q} + \dot{W}_{EC} + \dot{W}_S$$

where  $\dot{m}^{in}$  and  $\dot{m}^{out}$  are absolute values of the flow rates

## THE COMPLETE ENTROPY BALANCE

$$\frac{dS}{dt} = \sum_{inlets} S^{in} \dot{m}^{in} - \sum_{outlets} S^{out} \dot{m}^{out} + \sum_{surfaces} \frac{\dot{Q}}{T_{sys}} + \dot{S}_{gen}$$

where  $\dot{m}^{in}$  and  $\dot{m}^{out}$  are absolute values of the flow rates

## USEFUL DERIVATIVES

Differential Property	Corresponding Maxwell Relation
$dU = TdS - PdV$ $U(S, V)$	$-(\partial P/\partial S)_V = (\partial T/\partial V)_S$
$dH = TdS + VdP$ $H(S, P)$	$(\partial V/\partial S)_P = (\partial T/\partial P)_S$
$dA = -SdT - PdV$ $A(T, V)$	$(\partial P/\partial T)_V = (\partial S/\partial V)_T$
$dG = -SdT + VdP$ $G(T, P)$	$-(\partial V/\partial T)_P = (\partial S/\partial P)_T$
Other useful derivative relations shown in Chapter 6	
$dS(T, P) = C_P/T dT - (\partial V/\partial T)_P dP$	6.37
$dS(T, V) = C_V/T dT + (\partial P/\partial T)_V dV$	6.38
$dS(V, P) = C_P(\partial T/\partial V)_P/T dV + C_V(\partial T/\partial P)_V/T dP$	6.39
$dH(T, P) = C_P dT + [V - T(\partial V/\partial T)_P] dP$	6.40
$dU(T, V) = C_V dT + [T(\partial P/\partial T)_V - P] dV$	6.41

Software and supplementary information is available at <http://chethermo.net>

## UNITS

Mass	1 kg = 1000 g = 0.001 metric ton = 2.20462 lb <sub>m</sub> 1 lb <sub>m</sub> = 16 oz = 5E-4 ton = 453.59 g = 0.45359 kg
Length	1 m = 100 cm = 1000 mm = 1E6 μm = 1E9 nm = 39.370 in = 3.2808 ft = 1.0936 yd 1 ft = 12 in = 0.30480 m = 30.480 cm 1 in = 2.5400 cm
Volume	1 m <sup>3</sup> = 1000 L = 1E6 cm <sup>3</sup> = 1E6 ml = 35.315 ft <sup>3</sup> = 264.17 gal 1 ft <sup>3</sup> = 1728.0 in <sup>3</sup> = 7.4805 gal = 0.028317 m <sup>3</sup> = 28.317 L = 28317 ml
Force	1 N = 1 kg·m/s <sup>2</sup> = 1E5 dynes = 1E5 g·cm/s <sup>2</sup> = 0.22481 lb <sub>f</sub> 1 lb <sub>f</sub> = 32.174 lb <sub>m</sub> ·ft/s <sup>2</sup> = 4.4482 N
Pressure	1 atm = 1.01325E5 N/m <sup>2</sup> (Pa) = 1.01325 bar = 760 mm <sub>Hg</sub> at 0°C = 33.9 ft <sub>H2O</sub> at 4°C 1 atm = 14.696 psia 1 bar = 0.1 MPa = 0.98692 atm = 14.504 psia = 750.06 mm <sub>Hg</sub> at 0°C = 10.197 m <sub>H2O</sub> at 4°C
Energy	1 J = 1 N·m = 1 MPa·cm <sup>3</sup> = 1 kgm <sup>2</sup> /s <sup>2</sup> = 0.23901 cal = 0.73756 ft·lb <sub>f</sub> 1 J = 1E7 ergs = 1E7 g·cm <sup>2</sup> /s <sup>2</sup> 1 kJ = 0.94781 Btu <sup>(see note 1)</sup> = 2.7778E-4 kW·h = 0.23901 food calorie
Power	1 W = 1 J/s = 0.2390 cal/s <sup>(see note 2)</sup> = 0.73756 ft·lb <sub>f</sub> /s = 3.4121 Btu/h <sup>(see note 1)</sup> 1 hp = 550 ft·lb <sub>f</sub> /s = 0.70726 Btu/s <sup>(see note 1)</sup> = 0.74570 kW
Gas Constant, <i>R</i>	= 8.31447 J/mole·K = 8.31447 cm <sup>3</sup> ·MPa/mole·K = 8.31447 m <sup>3</sup> ·Pa/mole·K = 8,314.47 cm <sup>3</sup> ·kPa/mole·K = 83.1447 cm <sup>3</sup> ·bar/mole·K = 1.9859 Btu/lbmole·R <sup>(see note 1)</sup> = 82.057 cm <sup>3</sup> ·atm/mole·K = 1.9872 cal/mole·K <sup>(see note 2)</sup> = 10.731 ft <sup>3</sup> ·psia/lbmole·R
Gravitational Constants at sea level	$g = 9.8066 \text{ m/s}^2$ $g/g_c = 9.8066 \text{ N/kg}$ $g_c = 1 \text{ (kg·m/s}^2\text{)/N}$ $g = 32.174 \text{ ft/s}^2$ $g/g_c = 1 \text{ lb}_f\text{/lb}_m$ $g_c = 32.174 \text{ (lb}_m\text{·ft/s}^2\text{)/lb}_f$
Faraday's Constant	$F = 96,485 \text{ J/V}$
IUPAC Standard Conditions of Temperature and Pressure	$T = 0^\circ\text{C} = 273.15 \text{ K}$ ; $P = 0.1 \text{ MPa}$ ; $V(\text{ideal gas}) = 22711 \text{ cm}^3\text{/mole}$ ; $\rho(\text{water}) = 0.99984 \text{ g/cm}^3 = 8.3441 \text{ lb}_m\text{/gal}$

1. The International Steam Table (IT) BTU.

2. The thermochemical calorie.

## PROPERTIES OF SELECTED COMPOUNDS

Heat capacities are values for *ideal gas at 298 K* and should be used for *order of magnitude calculations only*. See appendices for temperature-dependent formulas and constants.

ID	Compound	$T_c$ (K)	$P_c$ (MPa)	$\omega$	$\rho$ g/cm <sup>3</sup>	$MW$	$C_P^{ig}/R$	$\delta$ (J/cm <sup>3</sup> )	$\alpha$ (J/cm <sup>3</sup> )	$\beta$ (J/cm <sup>3</sup> )
<b>Aliphatics</b>										
1	METHANE	190.6	4.604	0.011	0.29	16	4.30	11.7	0	0
2	ETHANE	305.4	4.880	0.099	0.43	30	6.31	13.5	0	0
3	PROPANE	369.8	4.249	0.152	0.58	44	8.85	13.1	0	0
4	<i>n</i> -BUTANE	425.2	3.797	0.193	0.60	58	11.89	13.5	0	0
5	ISOBUTANE	408.1	3.648	0.177	0.55	58	11.70	12.5	0	0
7	<i>n</i> -PENTANE	469.7	3.369	0.249	0.62	72	14.45	14.3	0	0
8	ISOPENTANE	460.4	3.381	0.228	0.62	72	14.28	13.9	0	0
9	NEOPENTANE	433.8	3.199	0.196	0.60	72	14.62	13.1	0	0
11	<i>n</i> -HEXANE	507.4	3.012	0.305	0.66	86	17.21	14.9	0	0
17	<i>n</i> -HEPTANE	540.3	2.736	0.349	0.68	100	19.95	15.3	0	0
27	<i>n</i> -OCTANE	568.8	2.486	0.396	0.70	114	22.70	15.5	0	0
27	ISOOCTANE	544.0	2.570	0.303	0.70	114	22.50	14.1	0	0
46	<i>n</i> -NONANE	595.7	2.306	0.437	0.71	128	25.45	15.6	0	0
56	<i>n</i> -DECANE	618.5	2.123	0.484	0.73	142	28.22	15.7	0	0
64	<i>n</i> -DODECANE	658.2	1.824	0.575	0.75	170	33.71	15.9	0	0
66	<i>n</i> -TETRADECANE	696.9	1.438	0.570	0.76	198	39.22	16.1	0	0
68	<i>n</i> -HEXADECANE	720.6	1.419	0.747	0.77	226	44.54	16.2	0	0
<b>Naphthenes</b>										
104	CYCLOPENTANE	511.8	4.502	0.194	0.74	70	9.97	16.5	0	0
105	METHYLCYCLOPENTANE	532.8	3.785	0.230	0.74	84	13.21	16.1	0	0
137	CYCLOHEXANE	553.5	4.075	0.215	0.77	84	12.74	16.8	0	0
138	METHYLCYCLOHEXANE	572.2	3.471	0.235	0.77	98	16.25	16.1	0	0
153	DECALIN(cis)	703.6	3.200	0.279	0.89	138	20.04	17.6	0	0
<b>Olefins and Acetylene</b>										
201	ETHYLENE	282.4	5.032	0.085	0.43	28	5.26	13.5	0	0.40
202	PROPYLENE	364.8	4.613	0.142	0.61	42	7.69	13.2	0	0.40
207	1-BUTENE	419.6	4.020	0.187	0.63	56	10.31	13.7	0	0.40
204	ISOBUTENE	417.9	3.999	0.189	0.59	56	10.72	13.7	0	0.40
209	1-PENTENE	464.8	3.529	0.233	0.63	70	13.17	14.5	0	0.24
401	ACETYLENE	308.3	6.139	0.187	0.50	28	5.32	18.68	0.40	0.40
303	1,3-BUTADIENE	425.4	4.330	0.193	0.65	54	9.56	15.6	0	0.70
309	ISOPRENE	484	3.850	0.158	0.68	68	12.78	15.3	0	0.70
<b>Aromatics</b>										
501	BENZENE	562.2	4.898	0.211	0.87	78	9.82	18.7	0.63	2.24
502	TOLUENE	591.8	4.109	0.264	0.86	92	12.49	18.3	0.57	2.23
504	ETHYLBENZENE	617.2	3.609	0.304	0.86	106	15.44	18.0	0.23	1.83
505	<i>o</i> -XYLENE	630.4	3.734	0.313	0.88	106	16.03	18.4	0.10	1.80
506	<i>m</i> -XYLENE	617.1	3.541	0.326	0.86	106	15.35	18.1	0.19	1.84
507	<i>p</i> -XYLENE	616.3	3.511	0.326	0.86	106	15.26	17.9	0.27	1.87
510	CUMENE	631.2	3.209	0.338	0.86	121	18.25	17.4	0.20	2.57
558	BIPHENYL	789.3	3.847	0.366	0.99	154	19.52	19.3	0.50	4.00
563	DIPHENYLMETHANE	768	2.920	0.461	1.00	168	21.87	19.6	0.50	4.00
701	NAPHTHALENE	748.4	4.051	0.302	0.98	128	16.03	19.5	0.86	6.87
702	METHYLNAPHTHALENE	772	3.650	0.292	1.02	142	19.08	20.1	0.77	6.13
706	TETRALIN	720.2	3.300	0.286	0.97	132	18.63	19.3	0.60	4.82

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<b>Oxygenates</b>										
1101	METHANOL	512.6	8.096	0.566	0.79	32	5.28	29.6	17.43	14.49
1102	ETHANOL	516.4	6.384	0.637	0.79	46	7.88	26.1	12.58	13.29
1102	PROPANOL	536.7	5.170	0.628	0.80	60	10.50	24.5	11.97	10.35
1104	ISOPROPANOL	508.3	4.764	0.669	0.78	60	10.69	23.4	9.23	11.86
1105	1-BUTANOL	562.9	4.412	0.594	0.81	74	13.13	23.4	8.44	11.01
1107	ISOBUTANOL	547.7	4.295	0.589	0.80	74	13.03	22.9	3.99	3.99
1479	THF	501.1	5.190	0.217	0.88	72	16.85	19.0	0.00	10.43
1402	DIETHYL ETHER	466.7	3.590	0.281	0.71	74	13.53	15.4	0.00	6.61
1444	ETHYLENE OXIDE	469	7.100	0.200	<i>0.89</i>	44	5.80	21.7	1.17	9.38
1052	METHYL ETHYL KETONE	535.6	4.100	0.329	0.80	72	12.56	18.9	0.00	9.70
<b>Halocarbons</b>										
1601	FREON-12(CCl <sub>2</sub> F <sub>2</sub> )	385	4.070	0.176	<i>1.49</i>	120.8	8.71	15.0		
2650	FREON-134a(C <sub>2</sub> H <sub>2</sub> F <sub>4</sub> )	374.2	4.06	0.327	<i>1.37</i>	102	10.20	16.6		
1504	VINYL CHLORIDE	420	5.68	0.1001	<i>0.97</i>	62.4	6.46	17.8	1.10	2.19
1502	METHYL CHLORIDE	416.3	6.590	0.156	<i>1.01</i>	50.4	4.90	19.7	3.42	1.14
1521	CHLOROFORM(CHCl <sub>3</sub> )	536.4	5.400	0.216	1.48	119.2	7.92	18.9	5.80	0.12
1501	CARBON TETRACL(CCl <sub>4</sub> )	556.4	4.500	0.194	1.58	153.6	10.10	17.5	1.25	0.64
1551	CHLOROBENZENE	632.4	4.460	0.249	1.10	112.4	11.73	19.3	0.00	2.50
<b>Gases</b>										
914	ARGON	150.9	4.898	-0.004	<i>0.70</i>	40	2.499	10.8	0	0
922	BROMINE	584.2	10.335	0.119	3.10	160	4.363	23.6	0	0
918	CHLORINE	417.2	7.711	0.069	1.56	71	4.088	20.1	0	0
913	HELIUM-4	5.2	0.228	0.000	<i>0.12</i>	4	2.501	<i>1.22</i>	0	0
920	KRYPTON	209.4	5.502	0.001	<i>1.29</i>	84	2.502	13.1	0	0
919	NEON	44.4	2.653	-0.041	<i>1.20</i>	20	2.502	<i>9.44</i>	0	0
959	XENON	289.7	5.840	0.012	2.95	131	2.502	<i>15.91</i>	0	0
912	NITRIC OXIDE	180.2	6.485	0.585	<i>1.28</i>	30	3.588	<i>23.12</i>	0	0
899	NITROUS OXIDE	309.6	7.245	0.142	<i>1.22</i>	44	4.633	<i>20.31</i>	0	0
910	SULFUR DIOXIDE	430.8	7.884	0.245	<i>1.46</i>	64	4.796	12.3	3.16	3.16
911	SULFUR TRIOXIDE	490.9	8.207	0.422	<i>1.90</i>	80	6.111	31.1	0	0
901	OXYGEN	154.6	5.043	0.022	<i>0.97</i>	32	3.529	8.2	0	0
902	HYDROGEN	33.3	1.297	-0.215	<i>0.20</i>	2	3.507	2.0	0	0
905	NITROGEN	126.1	3.394	0.040	<i>0.88</i>	28	3.500	5.3	0	0
908	CARBON MONOXIDE	132.9	3.499	0.066	<i>0.88</i>	28	3.505	6.3	0	0
909	CARBON DIOXIDE	304.2	7.382	0.228	<i>1.18</i>	44	4.456	14.6	1.87	0
<b>Nasty gases</b>										
1922	HYDROGEN SULFIDE	373.5	8.937	0.081	<i>0.95</i>	34	4.115	18.0	3.19	3.19
1938	CARBON DISULFIDE	552	7.800	0.115	<i>1.26</i>	76	4.109	20.4	0.59	0.33
1904	HYDROGEN CHLORIDE	324.6	8.200	0.120	<i>1.19</i>	36.5	3.551	22.0	22.0*	0
1771	HYDROGEN CYANIDE	456.8	5.320	0.407	<i>0.68</i>	27	4.330	24.8	3.00	3.00
<b>Miscellaneous compounds</b>										
1051	ACETONE	508.2	4.701	0.306	0.79	58	8.96	19.6	0.00	11.14
1772	ACETONITRILE	545.5	4.833	0.353	0.78	44	6.28	24.1	3.49	8.98
1252	ACETIC ACID	592.7	5.786	0.462	1.04	60	15.01	19.0	24.03	7.50
1911	AMMONIA	406.6	11.270	0.252	0.68	17	4.29	29.2	2.11	8.44
1921	WATER	647.3	22.120	0.344	1.00	18	4.04	47.9	50.13	15.06

References: API Technical Data Book (1988), and Reid, R.C., Prausnitz, J.M., and Sherwood, T.K., *The Properties of Liquids and Gases*, 3rd Edition, 1977. McGraw-Hill: New York. For a more complete list, see the spreadsheet in *props.xlsx* or the *MATLAB props* folder. Italics designate estimated or effective values.