

(P15.5)

(a) Perform bubble P calculations 1-CO₂, 2- ethylene. For $k_{ij} = 0$

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COMPONENT IS CARBON DIOXIDE          ID NO. IS 909
COMPONENT IS ETHYLENE                 ID NO. IS 201
T(K) = 222.00 P(MPa) = .8725          ZL= .2138E-01 ZV= .8674
ID      LIQUID X  VAPOR Y    Yi/Xi
909     .5000    .4057    .8114
201     .5000    .5943    1.189

```

repeating across the composition range:

x1	y1	P(MPa)
0.0	0.0	1.02
0.1	0.0795	0.995
0.5	0.406	0.873
0.9	0.834	0.7012
1.	1.	0.642

End points were determined using bubble point pressure calculation using PRMIX for a single component. No azeotrope exists.

Answer is 0.87MPa

(b) Output from prmix.exe:

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Kij MATRIX MODIFIED
          909      201
201      .1100

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bp

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COMPONENT IS CARBON DIOXIDE          ID NO. IS 909
COMPONENT IS ETHYLENE                 ID NO. IS 201
T(K) = 222.00 P(MPa) = 1.126          ZL= .2867E-01 ZV= .8358
ID      LIQUID X  VAPOR Y    Yi/Xi
909     .5000    .4237    .8475
201     .5000    .5763    1.153

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For $k_{ij} = 0.11$

x1	y1	P(MPa)
0.0	0.0	1.02
0.1	0.139	1.09
0.5	0.424	1.126
0.9	0.691	0.882
1.	1.	0.642

at small x_1 , $x_1 < y_1$. At large x_1 , $x_1 > y_1$. Also, P maximum in mixture. Therefore, maximum P (minimum T) azeotrope will exist.

Answer is 11.3 bar.

Chapter 15 Practice Problem Solutions

(P15.6)

(a)

Pentane 7

Acetone 1051

THE DEFAULT K_{ij} MATRIX IS

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      7      1051
1051  .0000
    
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bp

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COMPONENT IS  n-PENTANE           ID NO. IS      7
COMPONENT IS  ACETONE             ID NO. IS    1051
T(K)= 305.05  P(MPa)= .7785E-01  ZL= .3247E-02  ZV= .9697
  ID      LIQUID X    VAPOR Y    Yi/Xi
   7      .7280      .8345     1.146
 1051     .2720      .1655     .6083
    
```

Answer: 0.78 bar, $y_1 = 0.83$

(b) $x=0.134$ perform bubble pressure calcs adjusting k_{ij} until converge on experimental pressure of 1 bar at 0.728.

k_i

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  Kij = 0.11
REQUIRED NUMBER OF ITERATIONS WAS:      7
COMPONENT IS  n-PENTANE           ID NO. IS      7
COMPONENT IS  ACETONE             ID NO. IS    1051
T(K)= 305.05  P(MPa)= .9927E-01  ZL= .4199E-02  ZV= .9634
  ID      LIQUID X    VAPOR Y    Yi/Xi
   7      .7280      .7167     .9845
 1051     .2720      .2833     1.041
    
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  Kij = 0.117
REQUIRED NUMBER OF ITERATIONS WAS:      5
COMPONENT IS  n-PENTANE           ID NO. IS      7
COMPONENT IS  ACETONE             ID NO. IS    1051
T(K)= 305.05  P(MPa)= .1011      ZL= .4282E-02  ZV= .9629
  ID      LIQUID X    VAPOR Y    Yi/Xi
   7      .7280      .7078     .9723
 1051     .2720      .2922     1.074
    
```

Intermediate Answer: $k_{ij} = 0.117$ to fit bubble pressure, azeotrope composition not matched exactly.

bp

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COMPONENT IS  n-PENTANE           ID NO. IS      7
COMPONENT IS  ACETONE             ID NO. IS    1051
T(K)= 312.75  P(MPa)= .1120      ZL= .3881E-02  ZV= .9626
  ID      LIQUID X    VAPOR Y    Yi/Xi
   7      .1340      .5453     4.070
 1051     .8660      .4547     .5250
    
```

Answer: $k_{ij} = 0.117$, BP = 1.12 bar

Chapter 15 Practice Problem Solutions

(P15.7)

a) using shortcut K-ratio equation at 298K, predict the vapor pressure of components.

#	COMPOUND	Psat (MPa)
1	CO2	6.44
2	METHANE	32.6
3	PROPANE	0.956
4	ETHANE	4.21

Note: methane is supercritical so the vapor pressure is extrapolated.

$$y_i P = x_i P_i^{\text{sat}}, \quad x_i = y_i P / P_i^{\text{sat}} \rightarrow \text{guess } P \text{ until } \sum x_i = 1.$$

$$P_{\text{NEW}} = P_{\text{OLD}} / \sum x_i$$

P(MPa)	X1	X2	X3	X4	$\sum x_i$
3	0.14	0.028	0.628	0.143	0.939
3.19	0.149	0.029	0.667	0.152	0.997
3.2	0.15	0.0295	0.667	0.153	0.9995

(b) there isn't a DP routing, use dt routine, guess P until DT = 298

REQUIRED NUMBER OF ITERATIONS WAS :

6

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COMPONENT IS CARBON DIOXIDE      ID NO. IS 909
COMPONENT IS METHANE             ID NO. IS 1
COMPONENT IS PROPANE             ID NO. IS 3
COMPONENT IS ETHANE              ID NO. IS 2
T(K) = 286.67  P(MPa) = 3.000      ZL= .9407E-01  ZV= .7509

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ID      LIQUID X    VAPOR Y    Yi/Xi
909     .2207           .3000      1.360
1       .0715           .3000      4.198
3       .5197           .2000      .3848
2       .1882           .2000      1.063

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T(K) = 295.61  P(MPa) = 4.000      ZL= .1286      ZV= .6876

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ID      LIQUID X    VAPOR Y    Yi/Xi
909     .2410           .3000      1.245
1       .0958           .3000      3.132
3       .4637           .2000      .4313
2       .1995           .2000      1.003

```

Chapter 15 Practice Problem Solutions

T (K) = 298.45	P (MPa) = 4.400	ZL = .1434	ZV = .6624
ID	LIQUID X	VAPOR Y	Y _i /X _i
909	.2486	.3000	1.207
1	.1064	.3000	2.819
3	.4421	.2000	.4524
2	.2029	.2000	.9856

P = 4.4MPa, DT = 298.5 close enough.

P(MPa)	x1	x2	x3	x4
4.4	0.249	0.107	0.442	0.203

PR predicts much different P and composition. PR should be improved by using non-zero k_{ij} from binary data fits for even more accuracy.

(P15.8) $Z = 1 + \frac{4cb\rho}{1-b\rho}$, Note we can integrate more easily using $\left[\frac{db\rho}{b\rho} = \frac{d\rho}{\rho} \right]$

$$\frac{(A - A^{ig})_{TV}}{RT} = 4 \int_0^{b\rho} \frac{c}{(1-b\rho)} d(b\rho) = -4c \ln(1-b\rho) \dots \dots \dots \text{Eqn. 8.27}$$

$$\ln(\hat{\phi}_i) = \frac{(\mu_i - \mu_i^{ig})}{RT} = \left[\frac{\partial(A - A^{ig})_{TV} / RT}{\partial n_i} \right]_{T,V,n_{j \neq i}} - \ln Z \dots \dots \dots \text{Eqn. 15.17}$$

$$\ln(\hat{\phi}_i) = \left(\frac{\partial(-4nc * \ln(1-b\rho))}{\partial n_i} \right)_{T,V,n_{j \neq i}} - \ln Z$$

$$= -4 \ln(1-b\rho) \left(\frac{\partial(nc)}{\partial n_i} \right)_{T,V,n_{j \neq i}} + 4nc \frac{1}{1-b\rho} \left(\frac{\partial(b\rho)}{\partial n_i} \right)_{T,V,n_{j \neq i}} - \ln Z$$

$$\left(\frac{\partial(nc)}{\partial n_i} \right)_{T,V,n_{j \neq i}} = 2 \sum_i x_i c_{ij} - c \dots \dots \dots \text{Eqn. 15.29}$$

$$\left(\frac{\partial(b\rho)}{\partial n_i} \right)_{T,V,n_{j \neq i}} = \frac{1}{V} \left(\frac{\partial(nb)}{\partial n_i} \right)_{T,V,n_{j \neq i}} = \frac{1}{V} \left(\frac{\partial nb}{\partial n_i} \right)_{T,V,n_{j \neq i}} = \frac{b_i}{V} \dots \dots \dots \text{using Eqn. 15.22}$$

second term in $\ln \hat{\phi}_i$ becomes equal to $\frac{4cn}{V} \frac{b_i}{1-b\rho} = \frac{b_i}{b} \left(\frac{4cb\rho}{1-b\rho} \right) = \frac{b_i}{b} (Z - 1)$

$$\Rightarrow \ln \hat{\phi}_j = 4 \left(c - 2 \sum_i x_i c_{ij} \right) \ln(1-b\rho) + \frac{b_j}{b} (Z - 1) - \ln Z$$